CLAIMS

What is claimed is:

- A fiber optic module for coupling photons between an 1
- optoelectronic device and an optical fiber, the fiber optic 2
- 3 module comprising:
- a base having a slot and a plurality of pin holes, the 4
- base for mounting the fiber optic module in a system for 5
- coupling photons between an optoelectronic device and an 6
- 7 optical fiber;

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- a printed circuit board (PCB) inserted into the slot
- substantially perpendicular to the base, the PCB having a 9
- **10** plurality of pins inserted into the plurality of pin holes and
- **U** 11 an optoelectronic device for communicating with an optical
- 12 fiber using photons, the optoelectronic device having
- 13 terminals coupled to the PCB; and
 - a shielded housing coupled to the base, the shielded 14
 - housing encasing the PCB for reducing electromagnetic 15
 - interference (EMI). 16
 - 1 The fiber optic module of claim 1 for coupling
 - photons between an optoelectronic device and an optical fiber 2
 - 3 wherein, the PCB further comprises:
 - electrical components coupled between the optoelectronic 4

- device, and 7
- 8 a ground plane coupled to a second side of the PCB for
- reducing electro-magnetic fields generated by the electrical 9
- 10 components.
- The fiber optic module of claim 1 for coupling 1
- photons between an optoelectronic device and an optical fiber, 2
- 3 the fiber optic module further comprising:
- Same the same than the same th an optical block coupled to the optoelectronic device, 4
 - the optical block having a first lens to couple photons 5
 - between the optoelectronic device and an optical fiber. 6
- 1 The fiber optic module of claim 3 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
 - 3 wherein,

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- the optical block has a pair of optical block posts for 4
- 5 alignment, and
- 6 the fiber optic module further comprises:
- an optical fiber alignment plate having a pair of 7
- 8 optical block alignment holes coupled to the optical
- 9 block posts for coupling in alignment the alignment plate
- to the optical block, the alignment plate having an 10

- optical opening to allow passage of photons and a fiber
- optic post on a back side for coupling in alignment an
- optical fiber with the optical opening.
- 1 5. The fiber optic module of claim 4 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 the fiber optic module further comprising:
- a nose coupled to the base, the nose for receiving an
- 5 optical fiber connector and holding an optical fiber
- 6 substantially fixed and aligned with the optical opening of
- 7 the alignment plate.
- 1 6. The fiber optic module of claim 4 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 the fiber optic module further comprising:
- 4 a nose shield surrounding the nose for reducing
- 5 electromagnetic interference.
- 7. The fiber optic module of claim 3 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the first lens of the optical block is one of an aspheric
- 5 lens, a ball lens, or a GRIN lens.

- 1 8. The fiber optic module of claim 3 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the first lens of the optical block is for launching
- 5 photons into an optical fiber from the optoelectronic device.
- 9. The fiber optic module of claim 8 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the first lens is a collimating lens to steer the
- 5 photons.
- 1 10. The fiber optic module of claim 8 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the first lens is a symmetric lens to provide additional
- 5 modes of coupling of photons.
- 1 11. The fiber optic module of claim 3 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the first lens of the optical block is a focusing lens
- 5 for receiving photons from the optical fiber and coupling them

- to the optoelectronic device.
- 1 12. The fiber optic module of claim 3 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- the optoelectronic device is coupled substantially 4
- 5 perpendicular to the printed circuit board, and
- 6 the optical block further comprises:
- 7 a reflective surface for reflecting photons between
- the optoelectronic device and the first lens; and
- a second lens for coupling photons between the
- 9 optoelectronic device and the reflective surface.
 - 13. The fiber optic module of claim 12 for coupling
- 1 2 photons between an optoelectronic device and an optical fiber,
 - wherein,
 - photons are to be received from an optical fiber, 4
 - 5 the first lens of the optical block is a collimating lens
 - 6 for receiving photons from the optical fiber and directing
 - 7 them towards the reflective surface,
 - 8 the reflective surface reflects photons received by the
 - 9 first lens towards the second lens and the optoelectronic
 - device, and 10
 - 11 the second lens of the optical block is a focusing lens

- 12 for focusing photons from the reflective surface into the
- 13 optoelectronic device.
 - 1 14. The fiber optic module of claim 13 for coupling
 - 2 photons between an optoelectronic device and an optical fiber,
 - 3 wherein,
 - 4 the optoelectronic device is a photodetector.
 - 1 15. The fiber optic module of claim 12 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 photons are to be launched into an optical fiber,
- 5 the first lens of the optical block is a collimating lens
- 6 for receiving photons from the optoelectronic device and
- 7 directing them towards the reflective surface,
- 8 the reflective surface is for reflecting photons received
- 9 from the first lens and directing them towards the second lens
- 10 and the optical fiber, and
- 11 the second lens of the optical block is a focusing lens
- 12 for focusing photons from the reflective surface into an
- 13 optical fiber.
 - 1 16. The fiber optic module of claim 15 for coupling
 - 2 photons between an optoelectronic device and an optical fiber,

- 3 wherein,
- 4 the optoelectronic device is an emitter.
- 1 17. The fiber optic module of claim 16 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the emitter is a vertical cavity surface emitting laser
- 5 (VCSEL).
- 1 18. The fiber optic module of claim 12 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the reflective surface is a boundary surface providing
- 5 total internal reflection for the photons to be reflected.
- 1 19. The fiber optic module of claim 12 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the reflective surface is a mirror coated surface to
- 5 reflect the photons.
- 1 20. The fiber optic module of claim 12 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,

- 4 the reflective surface is an optical grating surface to
- scramble photo-modes and to reflect the photons. 5
- 1 21. A fiber optic transceiver for coupling photons
- between optoelectronic devices and optical fibers, the fiber 2
- 3 optic transceiver comprising:
- 4 a base having a first slot near one side, a second slot
- 5 near an opposite side of the first slot, a first plurality of
- 6 pin holes near the one side and a second plurality of pin
- holes near the opposite side, the base for mounting the fiber 7
- optic transceiver in a system for coupling photons between an 8
- 9 optoelectronic device and an optical fiber;
- Service State of the Service S a first printed circuit board (PCB) inserted into the 10
- first slot substantially perpendicular to the base, the first **11** "L
- 1 12 PCB having a plurality of pins inserted into the first
- 13 plurality of pin holes and a first optoelectronic device for
 - communicating with a first optical fiber using photons, the 14
 - first optoelectronic device having terminals coupled to the 15
 - 16 first PCB;
 - a second PCB inserted into the second slot substantially 17
 - perpendicular to the base, the second PCB having a second 18
 - plurality of pins inserted into the second plurality of pin 19
 - holes and a second optoelectronic device for communicating 20
 - with a second optical fiber using photons, the second 21

- 22 optoelectronic device having terminals coupled to the second
- 23 PCB; and
- a shielded housing coupled to the base, the shielded
- 25 housing encasing the first PCB and the second PCB to reduce
- 26 electromagnetic interference (EMI).
- 1 22. The fiber optic transceiver of claim 21 for coupling
- 2 photons between optoelectronic devices and optical fibers
- 3 wherein,
- 4 the first PCB further comprises:
- first electrical components coupled between the
- 6 optoelectronic device and the plurality of pins on a
- first side of the first PCB, the first electrical
- 8 components for controlling the first optoelectronic
- 9 device, and
- a first ground plane coupled to a second side of the
- first PCB for reducing electro-magnetic fields;
- 12 and,
- 13 the second PCB further comprises:
- 14 second electrical components coupled between the
- optoelectronic device and the plurality of pins on a
- 16 first side of the second PCB, the second electrical
- 17 components for controlling the second optoelectronic
- 18 device, and

- a second ground plane coupled to a second side of the second PCB for reducing electro-magnetic fields.
 - 1 23. The fiber optic transceiver of claim 22 for coupling
 - 2 photons between optoelectronic devices and optical fibers,
 - 3 wherein,
 - 4 the first PCB and the second PCB are inserted into the
 - 5 first slot and the second slot respectively such that the
 - 6 first electrical components are between the first ground plane
 - 7 and the shielded housing and the second electrical components
 - 8 are between the second ground plane and the shielded housing
- 9 to reduce electrical crosstalk.
- 1 24. The fiber optic transceiver of claim 21 for coupling
- 2 photons between optoelectronic devices and optical fibers, the
- 3 fiber optic transceiver further comprising:
- an optical block coupled to the first optoelectronic
- 5 device and the second optoelectronic device, the optical block
- 6 having a first lens to couple photons between the first
- 7 optoelectronic device and a first optical fiber and a second
- 8 lens to couple photons between the second optoelectronic
- 9 device and a second optical fiber.
- 1 25. The fiber optic transceiver of claim 24 for coupling

- photons between optoelectronic devices and optical fibers, 2
- 3 wherein,
- 4 the optical block has a pair of optical block posts for
- 5 alignment, and
- 6 the fiber optic transceiver further comprises:
- 7 an optical fiber alignment plate having a pair of optical
- 8 block alignment holes coupled to the optical block posts for
- 9 coupling in alignment the alignment plate to the optical
- 10 block, the alignment plate having an optical opening to allow
- 11 passage of photons and a pair of fiber optic posts on a back
- 12 13 side for coupling in alignment a pair of optical fibers with
 - the optical opening.

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- | 1 26. The fiber optic transceiver of claim 25 for coupling
- 2 photons between optoelectronic devices and optical fibers, the
 - 3 fiber optic transceiver further comprising:
 - 4 a nose coupled to the base, the nose for receiving an
 - optical fiber connector and holding a pair of optical fibers 5
 - 6 substantially fixed and aligned with the optical opening of
 - 7 the alignment plate.
 - 1 27. The fiber optic transceiver of claim 26 for coupling
 - photons between optoelectronic devices and optical fibers, the 2
 - 3 fiber optic transceiver further comprising:

- a nose shield surrounding the nose for reducing
- 5 electromagnetic interference.
- 1 28. The fiber optic transceiver of claim 24 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first lens and the second lens of the optical block
- 5 are of the set of aspheric lenses, ball lenses, or GRIN
- 6 lenses.
- 1 29. The fiber optic transceiver of claim 24 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first lens of the optical block is a focusing lens
- 5 for receiving photons from an optical fiber and coupling them
- 6 to the first optoelectronic device and the second lens of the
- 7 optical block is a focussing lens for launching photons into
- 8 an optical fiber from the second optoelectronic device.
- 1 30. The fiber optic transceiver of claim 29 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first lens is an asymmetric lens to steer the
- 5 photons.

- 1 31. The fiber optic transceiver of claim 29 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the lens is a symmetric lens to provide additional modes
- 5 of coupling of photons.
- 1 32. The fiber optic transceiver of claim 29 for coupling
- 2 photons between an optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first optoelectronic device is a photodetector, and
- the second optoelectronic device is an emitter.
- 1 33. The fiber optic transceiver of claim 32 for coupling
- 2 photons between an optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the emitter is a vertical cavity surface emitting laser
- 5 (VCSEL).
- 1 34. The fiber optic transceiver of claim 24 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first optoelectronic device is coupled substantially
- 5 perpendicular to the first printed circuit board and the

| Ŭ | second opcoelectionic device is coupled substantially |
|----|--|
| 7 | perpendicular to the second printed circuit board such that |
| 8 | the first printed circuit board and the second printed circuit |
| 9 | board are substantially parallel to each other and the first |
| 10 | and second optoelectronic devices nearly face each other, and |
| 11 | the optical block further comprises: |
| 12 | a first reflective surface for reflecting photons |
| 13 | between the first optoelectronic device and the first |
| 14 | lens; |
| 15 | a second reflective surface for reflecting photons |
| 16 | between the second optoelectronic device and the second |
| 17 | lens; |
| 18 | a third lens for coupling photons between the first |
| 19 | optoelectronic device and the first reflective surface; |
| 20 | and |
| 21 | a fourth lens for coupling photons between the |
| 22 | second optoelectronic device and the second reflective |
| 23 | surface; and |
| 24 | wherein, |
| 25 | the first lens is for coupling photons between the |
| 26 | first reflective surface and the first optical fiber, and |
| 27 | the second lens is for coupling photons between the |

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second reflective surface and the second optical fiber.

- 1 35. The fiber optic transceiver of claim 34 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first lens of the optical block is a collimating lens
- 5 for receiving photons from the first optical fiber and
- 6 directing them towards the first reflective surface,
- 7 the first reflective surface reflects photons received by
- 8 the first lens towards the third lens and the first
- 9 optoelectronic device, and
- the third lens of the optical block is a focusing lens
- 11 for focusing photons from the first reflective surface into
- 12 the first optoelectronic device.
 - 1 36. The fiber optic transceiver of claim 35 for coupling
 - 2 photons between optoelectronic devices and optical fibers,
 - 3 wherein,
 - 4 the first optoelectronic device is a photodetector.
 - 1 37. The fiber optic module of claim 34 for coupling
 - 2 photons between an optoelectronic device and an optical fiber,
 - 3 wherein,
 - 4 the fourth lens of the optical block is a collimating
 - 5 lens for receiving photons from the second optoelectronic

- 6 device and directing them towards the second reflective
- 7 surface,
- 8 the second reflective surface is for reflecting photons
- 9 received from the fourth lens and directing them towards the
- 10 second lens and the optical fiber, and
- the second lens of the optical block is a focusing lens
- 12 for focusing photons from the second reflective surface into a
- 13 second optical fiber.
- 1 38. The fiber optic transceiver of claim 37 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the second optoelectronic device is an emitter.
- 1 39. The fiber optic transceiver of claim 38 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the emitter is a vertical cavity surface emitting laser
- 5 (VCSEL).
- 1 40. The fiber optic module of claim 35 for coupling
- 2 photons between an optoelectronic device and an optical fiber,
- 3 wherein,
- 4 the fourth lens of the optical block is a collimating

- 5 lens for receiving photons from the second optoelectronic
- 6 device and directing them towards the second reflective
- 7 surface,
- 8 the second reflective surface is for reflecting photons
- 9 received from the fourth lens and directing them towards the
- 10 second lens and the optical fiber, and
- the second lens of the optical block is a focusing lens
- 12 for focusing photons from the second reflective surface into a
- 13 second optical fiber.
- 1 41. The fiber optic transceiver of claim 40 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first optoelectronic device is a photodetector, and
- the second optoelectronic device is a photodetec the second optoelectronic device is an emitter.
 - 1 42. The fiber optic transceiver of claim 41 for coupling
 - 2 photons between optoelectronic devices and optical fibers,
 - 3 wherein,
 - 4 the emitter is a vertical cavity surface emitting laser
 - 5 (VCSEL).
 - 1 43. The fiber optic transceiver of claim 34 for coupling
 - 2 photons between optoelectronic devices and optical fibers,

- 3 wherein,
- 4 the first and second reflective surfaces are boundary
- 5 surfaces providing total internal reflection to reflect
- 6 photons.
- 1 44. The fiber optic transceiver of claim 34 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the first and second reflective surfaces are mirror
- 5 coated surfaces to reflect photons.
- 1 45. The fiber optic transceiver of claim 34 for coupling
- 2 photons between optoelectronic devices and optical fibers,
- 3 wherein,
- 4 the second reflective surface is an optical grating
- 5 surface to scramble photo-modes of photons.
- 1 46. The fiber optic transceiver of claim 21 for coupling
- 2 photons between optoelectronic devices and optical fibers, the
- 3 fiber optic transceiver further comprising:
- 4 an internal shield inserted between the first PCB and the
- 5 second PCB, the internal shield further reducing electrical
- 6 crosstalk.

- 47. A method of assembling a fiber optic transceiver, the 1
- 2 method comprising:
- providing an optical block having lenses and 3
- 4 reflectors for directing photons
- 5 coupling a transmitting optoelectronic device and a b)
- receiving optoelectronic device to the optical block 6
- providing a single printed circuit board having 7
- transmit electronics and receive electronic components 8
- 9 separated by a score; and
- flexing the printed circuit board near the score to
- The state of the s separate the single printed circuit board into a transmit 11
- printed circuit board and a receive printed circuit board for 12
- -- 13 coupling respectively to the transmitting optoelectronic
- 14 device and the receiving optoelectronic device.
 - 48. The method of claim 47 of assembling a fiber optic 1
 - transceiver, the method further comprising: 2
 - installing the present assembly into a shielded 3
 - housing to reduce electromagnetic interference; and 4
 - 5 coupling a base to the shielded housing, the base
 - having a pair of parallel slots to couple substantially 6
 - perpendicular to the transmit printed circuit board and the 7
 - receive printed circuit board such that the transmit printed 8

- 9 circuit board and the receive printed circuit board are
- 10 substantially parallel to each other.
- 1 49. The method of claim 47 of assembling a fiber optic
- 2 transceiver, wherein,
- 3 the transmitting optoelectronic device and the receiving
- 4 optoelectronic device are coupled substantially perpendicular
- 5 to the optical block in the coupling step such that photons in
- 6 the optical block are collimated, reflected, and focused to
- 7 couple photons between an optical fiber and an optoelectronic
- 8 device.
- 1 50. The method of claim 47 of assembling a fiber optic
- 2 transceiver, wherein,
- 3 the transmitting optoelectronic device and the receiving
- 4 optoelectronic device are coupled substantially perpendicular
- 5 to the optical block in the coupling step such that photons in
- 6 the optical block are focused, reflected, and collimated to
- 7 couple photons between an optical fiber and an optoelectronic
- 8 device.
- 1 51. The method of claim 47 of assembling a fiber optic
- 2 transceiver, wherein,
- 3 the transmitting optoelectronic device and the receiving

- 4 optoelectronic device are coupled to the optical block in
- 5 parallel to the path of photons in optical fibers in the
- 6 coupling step such that photons in the optical block are
- 7 focused or collimated in order to couple photons between an
- 8 optical fiber and an optoelectronic device.
- 1 52. A fiber optic transceiver for transmitting and
- 2 receiving photons over optical fibers, the fiber optic
- 3 transceiver comprising:
- 4 a transmitter for transmitting photons,
- 5 a receiver for receiving photons,
- an optical block for coupling photons between optical
- 7 fibers and the transmitter and the receiver, the optical block
- 8 having
- 9 a receive opening on one side of the optical block
- for receiving the receiver,
- a transmit opening on an opposite side of the
- 12 optical block for receiving the transmitter, the transmit
- opening staggered from the receiving opening to avoid
- optical crosstalk between the transmitter and the
- 15 receiver,
- a first lens, a first reflector and a third lens in
- an optical path between the receive opening and a first
- area for coupling photons into a first optical fiber, and

- a second lens, a second reflector and a fourth lens
 in an optical path between the transmit opening and a
 second area for coupling photons into a second optical
 fiber.
 - 53. The fiber optic transceiver of claim 52 for
 - 2 transmitting and receiving photons over optical fibers,
 - 3 wherein the optical block of the fiber optic transceiver
 - 4 further has:
- a top pair of tacking holes coupling to the receive
- 6 opening and the transmit opening, the top pair of tacking
- 7 holes for receiving an epoxy to hold the receiver and the
- 8 transmitter respectively in place.
- 1 54. The fiber optic transceiver of claim 53 for
- 2 transmitting and receiving photons over optical fibers,
- 3 wherein the optical block of the fiber optic transceiver
- 4 further has:
- a bottom pair of tacking holes coupling to the receive
- 6 opening and the transmit opening, the bottom pair of tacking
- 7 holes for receiving an epoxy to hold the receiver and the
- 8 transmitter respectively in place.
- 1 55. The fiber optic transceiver of claim 52 for

- 2 transmitting and receiving photons over optical fibers,
- 3 wherein the optical block of the fiber optic transceiver
- 4 further has:
- a pair of optical block alignment pins for coupling to an
- 6 optical fiber alignment plate, the pair of optical block
- 7 alignment pins for aligning an optical output port of the
- 8 optical block to optical fibers.
- 1 56. The fiber optic transceiver of claim 52 for
- 2 transmitting and receiving photons over optical fibers,
- 3 wherein,
- 4 the first and fourth lenses are collimating lenses and
- 5 the second and third lenses are focusing lenses.
- 1 57. The fiber optic transceiver of claim 56 for
- 2 transmitting and receiving photons over optical fibers,
- 3 wherein,
- 4 the second reflector is an optical grating.
- 1 58. The fiber optic transceiver of claim 56 for
- 2 transmitting and receiving photons over optical fibers,
- 3 wherein,
- 4 the first reflector and the second reflector are boundary
- 5 surfaces providing sufficient index of refraction to provide

- 6 total internal reflection of incident photons.
- 1 59. The fiber optic transceiver of claim 52 for
- 2 transmitting and receiving photons over optical fibers,
- 3 wherein,
- 4 the first reflector and the second reflector are mirror
- 5 coated surfaces to reflect incident photons.